

**Patent Abstract****GER 2002-10-10 10117192 Baseboards****ANNOTATED TITLE- Fußleisten****INVENTOR- Bruning, Joergen 99885 Ohrdruf DE****APPLICANT- Fagerdala Deutschland GmbH 99885 Ohrdruf DE****PATENT NUMBER- 10117192/DE-A1****PATENT APPLICATION NUMBER- 10117192****DATE FILED- 2001-04-05****DOCUMENT TYPE- A1, DOCUMENT LAID OPEN (FIRST PUBLICATION)****PUBLICATION DATE- 2002-10-10****INTERNATIONAL PATENT CLASS- C08J00924; E04F01904; C08J00320; B32B00518; B32B03112; B29C04444; B29C04450; B29C04404A; E04F01904****PATENT APPLICATION PRIORITY- 10117192, A****PRIORITY COUNTRY CODE- DE, Germany, Ged. Rep. of****PRIORITY DATE- 2001-04-05****FILING LANGUAGE- German****LANGUAGE- German NDN- 203-0502-6903-4**

After the invention baseboards will provide with decoration foil/film,; with which any kind of other baseboards can be copied; preferably the; baseboards consist thereby of plastics foam.

**EXEMPLARY CLAIMS-** 1. Production of baseboards from plastic-profile, marked by applying a decoration foil and/or a decoration film, in special by a profile from plastics foam. 2. Production according to requirement 1, characterized by the use von a) extruding foam, which is produced as foam strand and for Fussleiste is manufactured, or of b) particle foam shaped parts, whereby the foam material particles in a form cavity with water vapour are subjected, so that the surfaces of the foam material particles melt on and the foam material particles interconnect under the pressure in the form cavity, C) whereby the faces are improved 3. Production according to requirement 1 or 2, by the fact characterized that a smooth surface for the mounting of a thin decoration film is produced, indem a) the form wall surface temperature by 3 to 30% during the shaped part production over the fusing temperature is increased or to b) the shaped part surface which can be improved after the release from the form with a heating surface in contact brought, whereby the heating surface temperature 3 to 30% lies above the fusing temperature. C) the superheated steam with the supply into the form and/or when deriving from the form over the surface is distributed finely, whereby the fine dispersion takes place with the help of a fine-mesh wire mesh or with the help of a porous shaped part wall, and on which surface of the shaped parts a decoration film which can be improved is applied, its thickness continues to prefer smaller 2 mm, preferably smaller 1 mm, still smaller 0.1 mm is. 5. Production according to requirement 4, by the fact characterized that as decoration film-or multilevel color film is used. 6. Production marked according to requirement 4 or 5, by it that as decoration film a dye film is used, with one-sided or reciprocal carrier-and/or protective layer. 7. Production after one of the requirements 4 to 6, by the fact characterized that the carriers-and/or protective layer in a bath is dissolved

**NO-DESCRIPTORS**